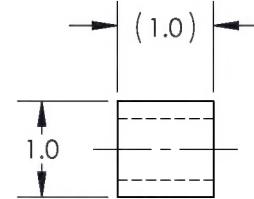
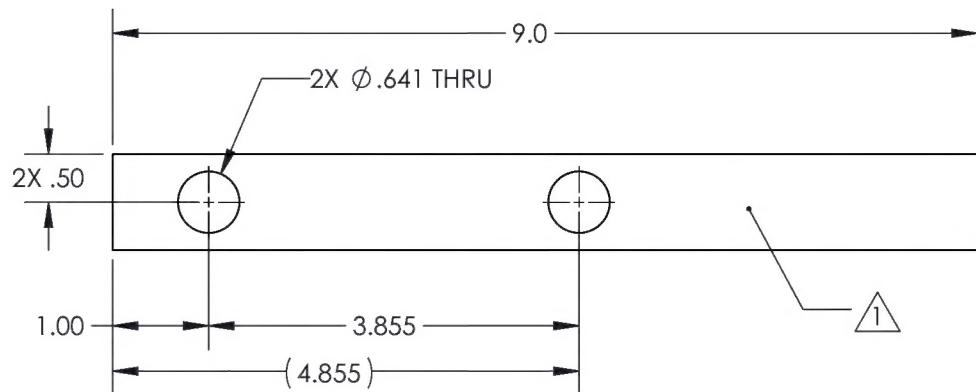
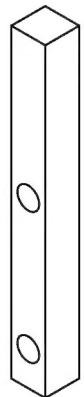


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	7/18/2013	CFS	
2	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.



STIFFENER - 2 HOLE

DWG NO.	20NR-49	REV 2
MAT'L	4140	DRAWN BY: CANAM <i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .005 FRACTIONS ± 1/32		
.XX ± .01 ANGLES ± 5°		
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SPEC QQ-P-416F, TYPE II, CLASS II		
USED ON MODEL		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-49	1	STIFFENER - 2 HOLE	4140	1 X 1 X 9-1/8

SCALE 1:2 DATE 12/1/1995 SHEET 1 OF 1